

**Work Order ID 81147**

Friday, March 09, 2012 2:14:50 PM

**\*81147\***

Page 1

Item ID: D3553-3

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Gasket

Stop **\*NS2\***

Start Date: 3/9/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 3/9/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: *MC*Date: *12-03-09*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3553	Rev A								
100		0.00							
<b>*100*</b>	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3553 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2- Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

*B12-3-9**(24)**B12-3-9**S.2103109**counts*  
*(720)*

**Work Order ID 81147**

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**\*81147\***

Page 2

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**\*4\***

Cust Item ID:

Required Date: 3/9/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: **FP2**

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

**12/13/9 5424**

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

**MCJ 12/03/09****MCJ 12/03/09**  
**(24)**

# Picklist Print

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Page 1

Work Order ID: 81147

Parent Item: D3553-3

Parent Item Name: Gasket

Start Date: 3/9/2012

Required Date: 3/9/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 07-03-08 ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063 NEOPRENE SHEET 0.063		Purchased.	No			110	sf	803.7520	0.145	0.6444444			

Location

MAT052

119777

120948

Loc Qty

803.752

3.752

800

Loc Code

120948

B 12-3-9

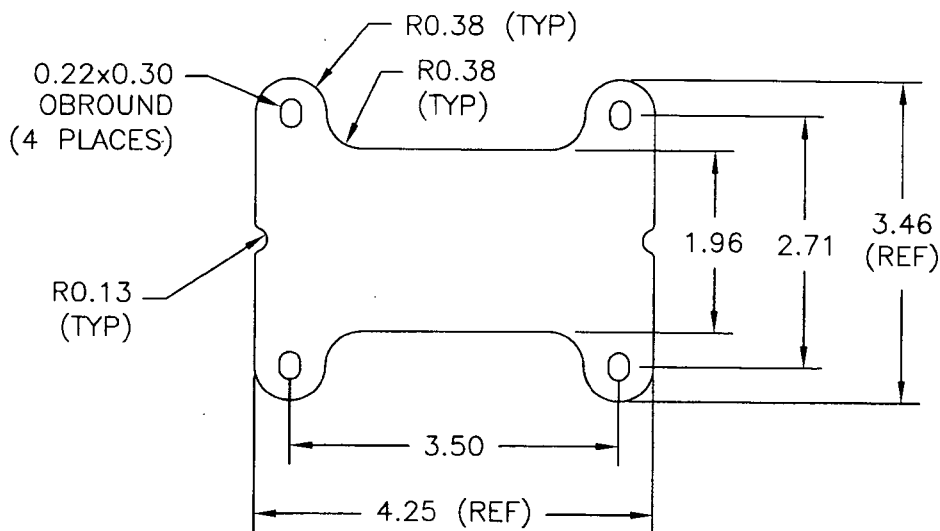
24



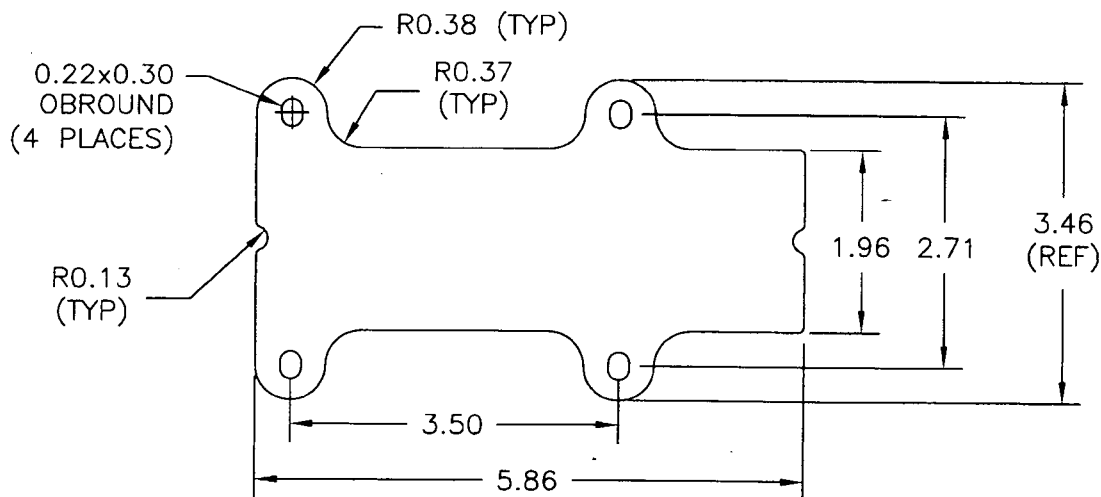
RELEASED  
070228

DESIGN	041	DRAWN BY	041	DART AEROSPACE USA, INC.
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	PORT HADLOCK, WA
DATE	07.01.11	DRAWING NO.	D3553	REV. A
		TITLE	GASKET	SHEET 1 OF 1
A	07.01.11	NEW ISSUE		SCALE 1:2

81147



**D3553-1 GASKET**



**D3553-3 GASKET**

**D3553-1/-3 GASKET**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NE060-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

